

Aspect	Subtractive Manufacturing	Additive Manufacturing
Process	Material is cut, carved, or shaved to shape the object.	Material is added layer by layer to form the object.
Material Use	A lot of material is wasted as parts are cut away.	Less material is wasted since it's added gradually.
Examples	CNC machines, milling machines, lathes	3D printing, FDM, SLA
Precision	High precision, but limited to certain shapes.	Can create complex shapes, but precision might be lower in some cases.
Speed	Faster, but can be difficult for large shapes.	Slower process, but complex designs are easier.