







1. 0.7mm channel through crankshaft
2. 1.2mm channel to cooling chamber
3. 1mm hole in vertical plane
4. 0.3mm Embossed hex
5. 1mm hole in horizontal plane
6. 0.5mm hole in horizontal plane
7. 20mm Bridging
8. Freestanding overhang
9. Freestanding pipe
10. Thin ribs
11. 0.5mm holes close to build surface
12. 0.86mm embossment at 5deg
13. Detailed embossment
14. Cooling chamber/internal surfaces
15. Valve pockets / Vertical resolution
16. Radius
17. Warping test
18. Arching overhang (10mm Radius)
19. Bed adhesion
20. Elephant footing test (base hole 0.5mm, chamfering: 0.8mm, 0.5mm, 0.3mm, 0.1mm, 0mm)