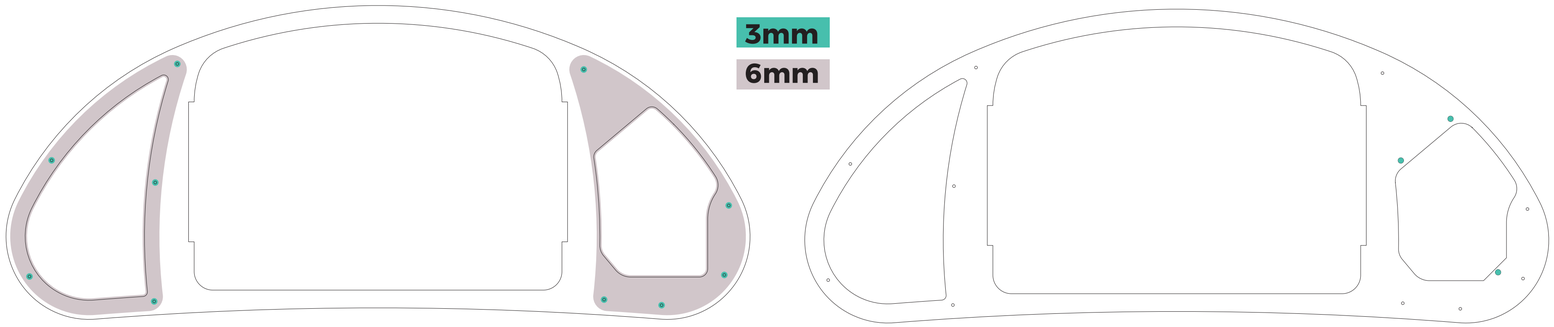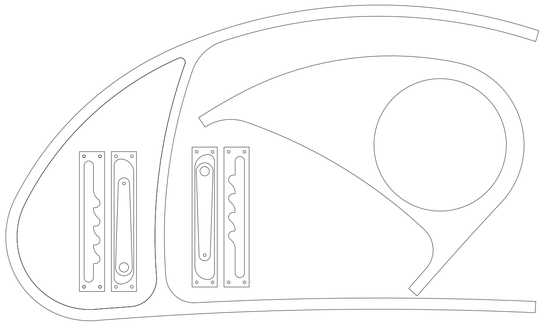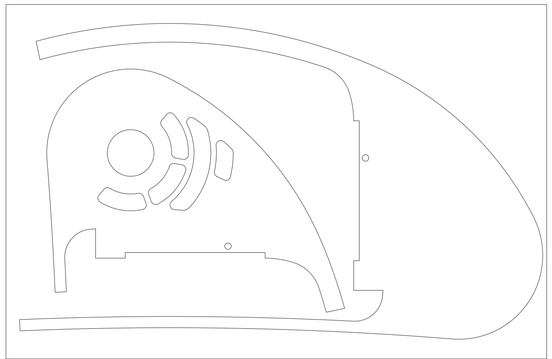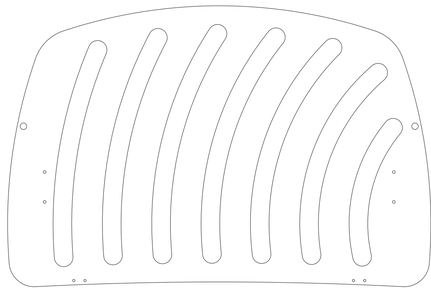cnc